

Date: Thursday, 4/5/2007 11:59:20 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING		
Job Number	31697	Part Number	: D2745		
Estimate Number	10503	Drawing Number	: D2745 REV B		
P.O. Number	N/A	Project Number	: N/A		
This Issue	4/5/2007	Drawing Revision	: B		
Prsht Rev.	NC	Material	: N/A		
First Issue	N/A	Due Date	: 5/10/2007 Qty: 150 Um: Each		
Previous Run	30817				
Written By					
Checked & Approved By					
Comment	Est C 02.03.07	Update to turn in house NG			

Additional Product

Job Number:	
Seq. #:	Machine Or Operation:
1.0	M303R0750
	
Comment:	Qty.: 0.1007 f(s)/Unit Total : 15.1043 f(s)
	303 ROUND .75"
	Machine per Folio FA201 Material: AISI 303 SS
	Batch: B1043A2
2.0	HARDINGE
	
Comment:	HARDINGE CNC LATHE SMALL
	1-Turn as per Dwg D2515
	2-Deburr
3.0	QC2
	
Comment:	INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8
	
Comment:	SECOND CHECK
5.0	SMALL FAB 1
	
Comment:	SMALL & MEDIUM FAB RESOURCE 1
	Tumble & deburr any sharp edges as per dwg
6.0	QC5
	
Comment:	INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/06/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 4/5/2007 11:59:20 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31697

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5748

107/6/20 154 m

8.0 QC21

FINAL INSPECTION/W/O RELEASE



154

Comment: FINAL INSPECTION/W/O RELEASE

107/6/20

Job Completion



107/6/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31697
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	BG	Audited by:	JL	Prototype Approval:	N/A
Date:	07/05/23	Date:	07/05/23	Date:	N/A

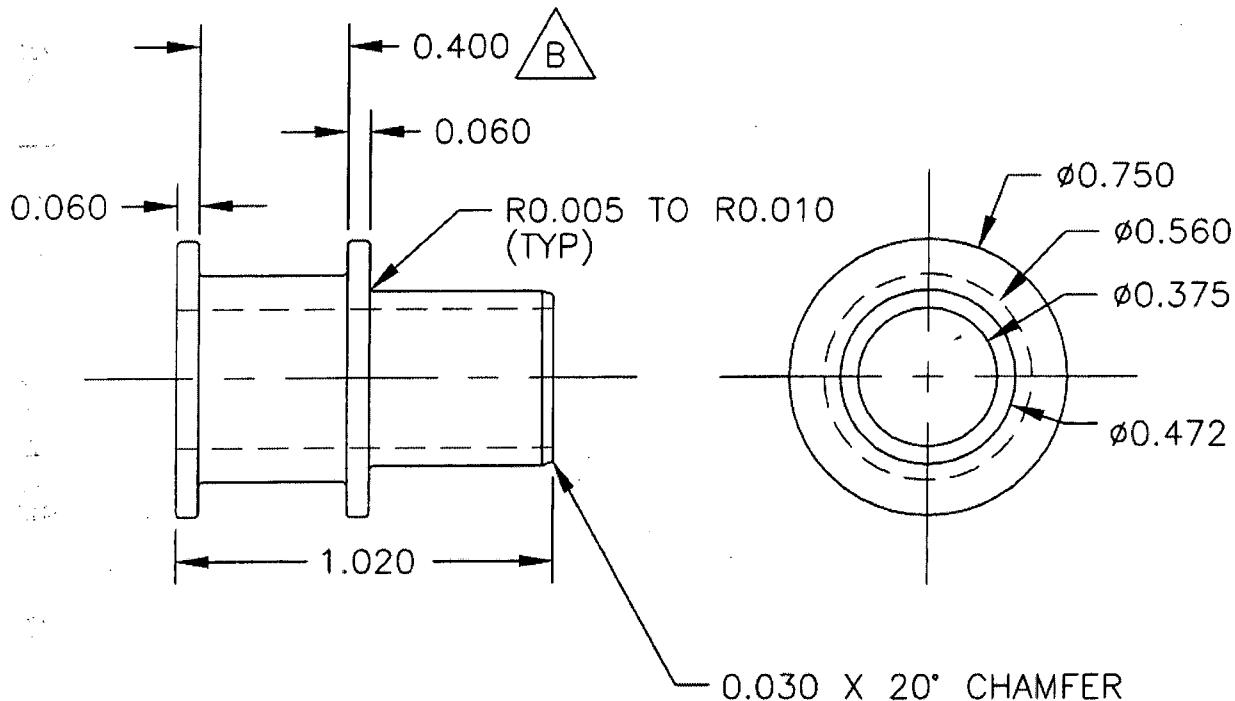
Rev	Date	Change	Revised by	Approved
A.	04.04.20	New Issue	KJ/RF	FF



DO COPY IS
NOT NEEDED

DESIGN <i>SH</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>SH</i>	APPROVED <i>RE</i>	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
		A 98.04.16 NEW ISSUE	
		B 98.10.23 DIM 0.400 WAS 0.380	

RELEASED
98-11-03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RADIUS ALL INSIDE EDGES 0.005 TO 0.010

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RECORDED
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *31697*